



**Durapon**  
70

**Dura Coat Products Inc.**  
***Durapon70 PVDF Fluorocarbon Coil Coating***  
**40 Year Limited Warranty**

Dura Coat Products, Inc. provides the following warranty concerning the use of Dura Coat's ***Durapon 70***, PVDF Fluorocarbon System for building and roofing panel end use to:

**Metallion Industries**  
850 NW Park Ave  
Estacada, OR 97023

1. Dura Coat Products, Inc. (Dura Coat) warrants that the ***Durapon70*** PVDF Coil Coating System, including primer and backer, when applied over properly cleaned and chemically treated Aluminum, Hot Dipped Galvanized Steel (G-90), and Aluminum/Zinc coated steel in accordance with Dura Coat Products Inc. application and product data sheets, will not under normal atmospheric conditions:
  - A. Chip, Crack, Check, or Peel for a period of (40) forty years from date of installation (except for such crazing that may occur on tightly roll-formed edges and brake bends).
  - B. Chalk in excess of a numerical rating of eight (8) for a period of (40) forty years from date of installation when measured in accordance with the standard procedures outlined in ASTM D-659.
  - C. Fade or change color in excess of five (5) E units for a period of (40) forty years from date of installation when calculated in accordance with ASTM D-2244. The color change is to be measured on exposed painted surface cleaned of surface soils and oxidation.
2. This warranty is restricted to failures resulting from normal weathering and does not include coating failures caused by scratches, scrapes or any other unnatural damage including improperly formed, fabricated or embossed material. This warranty excludes failures caused by standing water, and direct exposure to corrosive and aggressive atmospheres including salt spray and seacoast environments within 1000 feet on steel applications. Dura Coat also accepts no liability for damages caused by acts of God, radiation, falling objects, explosions, or other external forces beyond Dura Coat's control.
3. Dura Coat's responsibility extends only to the direct cost of refinishing or replacing failed coated substrate. Dura Coat can not accept liability for loss or damage to other property or equipment, loss of profits or sales, or any other claims relative to standard business interruption, or any other incidental or consequential damages.
4. Dura Coat reserves the right to establish whether repainting or replacing material is required and to approve and participate in the negotiation of any subcontracted material replacement, installation, or refinishing. After replacement or re-finishing of the repaired area, this area will be considered as installed as of the original installation date for the purpose of the application of this warranty.
5. Claims under this warranty must be submitted in writing within forty-five (45) days of discovery of the warranted performance failure and Dura Coat requires the opportunity for site failure inspection and investigation.
6. The customer shall maintain, or have access to, adequate records to identify the coil coater, coating production run identification, product identification and date of installation. In the event of a claim, Dura Coat reserves the right to inspect all records mentioned above.
7. This limited warranty supersedes any and all other warranties of performance, expressed or implied, by Dura Coat. Any modifications, additions, or adjustments made to this warranty must be officially added as a signed written amendment.
8. This limited warranty is transferable, only one time from original owner, and may not be modified, extended, or enlarged by any representative of Dura Coat or intermediate salesman or agent.
9. This limited warranty shall be governed by and interpreted in accordance with, the laws of the State of California.

  
Dura Coat Products, Inc.

12/31/13  
Dated

  
Metallion Industries

1-7-14  
Dated